

# **FIBER-OPTIC SENSORS**

High precision in small spaces

» Long operational life
» Wide portfolio range
» Easy to install and set up

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# OMRON

# Precision and performance you can rely on

For over 30 years OMRON has been a supplier of fiber optic solutions to leading manufacturers, especially in the semiconductor, the consumer electronics and the car electronics industry, as well as for food packaging and small plastic parts production.

The requirements for fiber optic solutions can be very demanding particularly for applications with extreme temperatures and aggressive chemicals for applications requiring highest precision in combination with limited mounting space or for applications requiring the reliable detection of a wide range of objects with different materials, shapes or colours. Today, already with over 500 standard, application or customer specific fiber optic sensors, we take pride in working together with you to ensure the best performance fit for your application.

Our global manufacturing network for fiber optic sensors in Ayabe (Japan), Shanghai (China) and Nufringen (Germany) focuses on continuously optimising methods for small and large volume production, applying stringent quality control procedures, and expanding production portfolio and flexibility to meet our customers' demands for flexibility, operational reliability, high accuracy and best application fit of our fiber optic sensors. Our goal is to provide precision and performance you can rely on.

# Performance that makes a difference



#### Long operational lifetime

Ensuring that products do not fail during production and require only minimal service attention enhances productivity and reduces maintenance costs.

- 1. Models with enhanced protection and tested resistance against harsh environments
- Tested resistance against aggressive chemicals, extreme temperatures, low pressure (vacuum), mechanical abuse

#### 2. Preventing fiber breakage

- Housing construction preventing protruding cables (e.g. square shape, side view models)
- High flex fibers with 1 mm bending radius for close wall mounting
- Robot fibers tested with more than one million bending cycles
- Protective metal or plastic tubes

#### 3. Operational stability

- LED power control against aging effects
- Auto-threshold control for enhanced compensation of power decrease, e.g. through dirt on lenses



#### Easy to set up and adjust

With minimal time required for mounting the fibers the productivity can be enhanced for machine builders and the easy setting of the amplifiers simplifies production changes for machine users.

- 1. Easy-teach amplifiers or manual adjusters
- Easy manual adjustment by potentiometerOne-button auto teach for in-process dynamic
- teaching, or two-point object teaching

#### 2. Wide range of easy-to-mount fibers

- One-screw-mount fibers with hexagonal back
- Square shapes for simple surface mounting
- Side view for simple alignment
- Application-optimised housings (e.g. fork shape for label and foil detection, tube for liquid level detection, etc.)

#### High ac OMRON's p inspection fibers and I variations i detection o

### High accuracy in smallest size

OMRON's precise manufacturing processes with inspection system supported alignment of the fibers and lenses achieve minimal tolerance variations in all standard models and allow the detection of the smallest objects and height differences of less than 100 µm.

- High beam axis accuracy for side view models through precise fiber bending or angle mirror surface treatment
- High spot evaluation precision on coaxial models through equal fiber distribution
- Accurate distance setting through precise lens and beam alignment

# The little extra

For your advanced application requirements, adaption to specific settings, or special solutions, our sales, application and engineering teams near you will provide additional service and support....what can we do for you?



#### Application solution support

- Product selection and configuration support for best application fit and value for money
- Best practice tips & tricks for highest operational stability



#### Advanced connectivity and communication

- Remote teach
- Online parameter monitoring
- Connecting the amplifiers via field bus

#### Product modifications

- Fiber length, material and type adaptations
- Fiber head material modifications





#### Special solutions

- Application-specific configurations of focal lens, mounting head and fiber type
- Application-specific software, or parameter pre-configurations



# Selection table

#### Fiber sensor heads

Туре	Cylindrical	Square shape	Miniature	Longer distance	Chemical resistant
Model	E32 standard cylindrical	E32 square shape	E32 miniature	E32 longer distance	E32 chemical resistant
Key features	<ul> <li>Standard and high-flex fibers</li> <li>Sizes M3 to M6</li> </ul>	<ul> <li>3 or 4 mm thin housing</li> <li>Models in X,Y or Z-axis</li> <li>Direct mounting without bracket</li> </ul>	<ul> <li>Sizes from dia 500 μm to 3 mm</li> <li>Bendable sleeves</li> </ul>	Built in focal lenses	Fluoroplastic cover or coating
Through-beam	1,550 mm	1,550 mm	1,550 mm	20 m	4 m
Retro-reflective	250 mm	-	-	1.5 m	-
Diffuse-reflective	650 mm	600 mm	600 mm	1.4 m	350 mm
Page	8	10	12	14	16

Note: All sensing distances measured with E3X-DA-SE-S. Longer sensing distances up to 80% can be achieved with E3X-DA-S.

#### **Fiber amplifiers**

Туре	Easy teach/double display	Easy teach/single display	Potentiometer adjuster	High performance	Double amplifier
Model	E3X-HD	E3X-SD	E3X-NA	E3NX-FA	E3X-MDA
361°	PRO	LITE	LITE	PRO <sup>plus</sup>	n.a.
Key features	Easy operation by smart tuning     Dynamic power control     Fieldbus connectivity	1 button object teaching     Auto teach during operation	Easy adjustment by     potentiometer	<ul> <li>High functionality signal processing (timer, counter, dynamic power control, etc.</li> <li>High signal resolution</li> <li>Increased sensing distance</li> <li>Double output/external input</li> <li>Fieldbus connectivity</li> </ul>	2 inputs and AND, OR signal comparison
Response time (min.)	1 ms (50 μs in super-high-speed mode)	1 ms	200 µs	1 ms (30 μs in super-high-speed mode)	1 ms (130 μs in high speed mode)
Page	27	30	31	32	35

Heat resistant	Vacuum resistant	Robot applications	Precision detection	Area monitoring	Special application
- Contraction of the second se				al tel	
E32 heat resistant	E32 vacuum resistant	E32 robot	E32 precision detection	E32 area monitoring	E32 special
Heat resistant up to 400°C	<ul> <li>Leakage rate of 1 × 10<sup>-10</sup> Pa*m<sup>3</sup>/s max</li> </ul>	<ul> <li>Free moving multicore fibers for &gt;1 Mio bending cycles</li> </ul>	<ul> <li>Detection accuracy up to 100 μm</li> <li>Coaxial fibers</li> <li>Adjustable focal points</li> </ul>	Area monitoring up to 70 mm	<ul> <li>Detection of special objects (wafer, liquid level, flat glass, print mark)</li> </ul>
3 m	950 mm	1,350 mm	3.8 m	4 m	3.8 m
-	-	-	-	-	-
500 mm	-	350 mm	600 mm	300 mm	20 mm
17	19	20	21	23	24

High speed	Color/print mark detection	Infrared LED
E3X-NA-F n.a.	E3X-DAC-S n.a.	E3X-DAH-S n.a.
• Short turn on time of 20 μs	White LED and RGB ratio comparison	Infrared LED
20 µs	1 ms (60 μs in super high speed mode)	1ms (55 μs in super high speed mode)
36	37	39





#### Standard cylindrical fiber sensor heads

The standard cylindrical fiber optic sensor heads provide reliable object detection, easy installation and long sensor lifetime for all general applications.

- High-flex fibers and 90° cable exit for fiber breakage prevention
- Models with hexagonal head for simplified one-nut mounting
- Sizes M3 to M6

#### **Ordering information**

Sensor type	Size	Sensing distar	nce (in mm) <sup>*1</sup>			Order code	
		Standard fiber		High-flex fiber		Standard fiber	High-flex fiber
		E3X-HD	E3NX-FA	E3X-HD	E3NX-FA		
	M4	1550	2300	1400	1400	E32-TC200 2M	E32-T11R 2M
	M3	450	670	130	190	E32-TC200E 2M	E32-T21R 2M
<u> </u>	dia 4 mm	1500	2300	-		E32-ETC220 2M	-
	nount) M4	-	i	1000	1500	-	E32-T11N 2M
₽ → €easy n	M6	-	_	1200	1800	-	E32-LR11NP 2M
	M6	250	370	-	I	E32-R21	-
	M6	600	900	550	820	E32-DC200 2M	E32-D11R 2M
¢⇒	M4	160	240	60	90	E32-D211 2M	E32-D211R 2M
4	M3	160	240	150	220	E32-DC200E 2M	E32-D21R 2M
⊨ ≒ easy n	M6	-		350	520	-	E32-D11N 2M
U.	M4	-		350	520	-	E32-D21N 2M
₹ ≒	dia 6 mm	220	300	100	150	E32-D14L 2M	E32-D14LR 2M

\*1 Sensing distance measured with Standard Mode

ltem		Standard			High Flex	High Flex				
		E32C200 E32C220	E32-D14L	E32C200E	E32-D211	E32-R21	E32R E32-T11N E32-D11N	E32-D14LR E32-D211R	E32-D21N	E32-LR11NP
Permissible b	rmissible bending radius R25		R10	R10			R1		R2	
Cut to length		Yes								
Ambient tem	perature	-40°C to 70°C								
Material	Head	Brass-nickel plated	Stainless steel	Brass-nickel plated	Stainless steel	Plastic (ABS)	Brass-nickel plated	Stainless steel	Brass-nickel p	ated
	Fiber	PMMA								
	Sheath	Polyethylene co	oating				PVC coating			
Degree of protection IEC 60529 IP67									IP50	





Hi-flex multicore fibers for flexibility in installation without fiber breakage

Models with hexagonal back for simple one-nut mounting



Cable exit shifted by 90° for preventing fiber breakage



#### Square shape fiber sensor heads

The fiber heads in square shaped housing provide fast and easy installation on flat surfaces.

- Models with sensing direction in X, Y or Z axis
- 3 or 4mm thick housings for minimal height requirement
- Standard or high-flex fibers

#### **Ordering information**

ensor type	Size in mm	Sensing distan	ce (in mm) <sup>*1</sup>			Order code	
	(standard /	Standard fiber		High-flex fiber		Standard fiber	High-flex fiber
	high-flex)	E3X-HD	E3NX-FA	E3X-HD	E3NX-FA		
	15×8×3 / 15×10×4	1550	1550	1400	2100	E32-T15X 2M	E32-ETS10R 2M
	15×8×3	950	1400	450	670	E32-T15Y 2M	E32-T15YR 2M
	15×8×3 / 15×9×4	950	1400	1300	1800	E32-T15Z 2M	E32-ETS14R 2M
Cong hole	13×9×4	-	·	1300	1800	-	E32-ET15YR 2N
Long hole		-		1300	1800	_	E32-ET15ZR 2M
	15×10×3	600	900	350	520	E32-D15X 2M	E32-D15XR 2M
	15×10×3	200	300	100	150	E32-D15Y 2M	E32-D15YR 2M
	15×10×3 / 13×6×2.3	200	300	100	150	E32-D15Z 2M	E32-EDS24R 2M
	24.5×10×3	-	· · · · · · · · · · · · · · · · · · ·	1780	2600	-	E32-A03-1 2M
ГТ	21×9×2	-		680	1000	-	E32-A04-1 2M

\*1 Sensing distance measured with Standard Mode

ltem		Standard		High flex	High flex					
		E3215	E32-A03_	E32-A04_	E32-E	E3215_R				
Permissible bending radius		R25	R10		R1					
Cut to length		Yes	Yes							
Ambient temperature		-40°C to 70°C								
Material	Head	Aluminium	Brass-nickel plated	Stainless steel	Aluminium					
	Fiber	PMMA								
	Sheath	Polyethylene coating				PVC coating				
Degree of protection		IEC 60529 IP67	IEC 60529 IP50		IEC 60529 IP67					





Space saving and fast mounting without additional brackets

Precise positioning during manufacturing for 90° optics to achieve minimal tolerance variations in optical output axis angle



#### Miniature fiber sensor heads

The miniature fiber heads provide high accuracy in smallest spaces and reliable detection of minute objects.

- Sizes from dia 500 µm to 3 mm
- Side view models with precision axis alignment for highest accuracy
- Bendable sleeves for precision positioning

#### **Ordering information**

Sensor type	Size	Sensing distan	ice (in mm) <sup>*1</sup>			Order code	
		Standard fiber		High-flex fiber	•	Standard fiber	High-flex fiber
		E3X-HD	E3NX-FA	E3X-HD	E3NX-FA		
	dia 3 mm	1550	2300	1000	1500	E32-T12 2M	E32-T12R 2M
	dia 2 mm	450	670	250	370	E32-T22 2M	E32-T22R 2M
	dia 1.5 mm	450	670	450	670	E32-T222 2M	E32-T222R 2M
	dia 1 mm	-		250	370	-	E32-T223R 2M
t → 1	dia 3 mm	950	1420	450	670	E32-T14L 2M	E32-T14LR 2M
	dia 2 mm	680	1020	-	·	E32-A04 2M	-
	dia 1 mm	250	370	100	150	E32-T24	E32-T24R 2M
Bendabl	e sleeve dia 1.2 mm	1550	2300	1000	1500	E32-TC200B <sup>*2</sup>	E32-TC200BR*2
	🛨 dia 0.9 mm	450	670	250	370	E32-TC200F <sup>*2</sup>	E32-TC200FR*2
	dia 3 mm	160	240	60	90	E32-D22 2M	E32-D22R 2M
	dia 2 mm	150	220	80	120	E32-D32 2M	E32-D32R 2M
	dia 1.5 mm	-		60	90	-	E32-D22B 2M
<b>i</b> ≒	dia 2 mm	60	90	30	40	E32-D24	E32-D24R 2M
	∎ dia 2.5 mm	600	900	350	520	E32-DC200B 2M <sup>*2 *</sup>	<sup>3</sup> E32-DC200BR <sup>*2</sup>
Bendahl	e sleeve dia 1.2 mm	160	240	60	90	E32-DC200F <sup>*2</sup>	E32-DC200FR*2
I	dia 0.8 mm	_	-	30	40	-	E32-D33 2M
	∎⇔ dia 0.5 mm	_	-	6	9	-	E32-D331 2M

\*1 Sensing distance measured in Standard Mode
 \*2 Models with 40 mm sleeve instead of 90 mm sleeve are available by adding '4' to the order code at the end, e.g. E32-TC200B4

\*<sup>3</sup> Sleeve cannot be bent

## E32 Miniature

#### Specifications

ltem		Standard						High-flex				
		E32-DC200B E32-T12 E32-TC200B	E32-T14L	E32-D32	E32-D22 E32-T222 E32-TC200F	E32-D24 E32-DC200F E32-T22 E32-T24	E32-A04	E32-D32R E32-D33 E32-D331	E32-D22B	E32- DC200BR E32-T12R E32- TC200BR	E32-D22R E32-T222R E32- TC200FR	E32-D24R E32- DC200FR E32-T14LR E32-T22R E32-T223R E32-T24R
Permissible	bending radius	R25			R10			R4		R1		
Cut to lengtl	า	Yes										
Ambient ten	nperature	-40°C to 70°C										
Material	Head	Brass-nickel plated	Stainless stee	2	Brass-nickel plated	Stainless stee	l			Brass-nickel	plated	Stainless steel
	Fiber	PMMA										
	Sheath	Polyethylene	coating	PVC and polyethylene	Polyethylene	coating		PVC and polyethylene	PVC coating		Polyethylene	e coating
Degree of pr	Degree of protection IEC 60529 IP67						IEC 60529 IP50	IEC 60529 IP6	57			







High precision fiber surface cutting and positioning during manufacturing to achieve minimal deviation of optical output axis angle



0.5 mm diameter (diffuse reflective) or 1 mm diameter (through beam) when mounting space is crucial



#### Longer distance fiber sensor heads

With built-in focal lenses the longer distance fiber heads provide enhanced operational stability in dusty environments or long distance applications

- Sensing distance up to 20 m
- Built-in focal lens
- Sizes from dia 2 mm to M14
- Easy installation no need to attach auxiliary lenses

#### **Ordering information**

Sensor type	Size	Sensing distan	ce (in mm) <sup>*1</sup>			Order code	
		Standard fiber		High-flex fiber	•	Standard fiber	High-flex fiber
		E3X-HD	E3NX-FA	E3X-HD	E3NX-FA		
━━□∰→∰₽=	M14	20000	20000	-	-	E32-T17L	-
	25.2 × 10.5 × 8 m	m 4000	4000	-	-	E32-T14	_
	mount) M4	-		3500	4000	-	E32-LT11N 2M
━━━━━━━━━━━━━━━━━━━━━━━━━━━━━━━━━━━━━━━	M4	4000	4000	3500	4000	E32-LT11 2M	E32-LT11R 2M
	M3	1350	2000	-	_	E32-TC200A 2M	-
	dia 3 mm	2600	3900	-	-	E32-T12L 2M	-
	dia 2 mm	850	1200	-	-	E32-T22L 2M	-
Reflect	21.5 × 27 × 10 mr	n 1500	2250	_	-	E32-R16 2M	-
⊐ <b>↔</b> (easy)	mount M6	-		350	520	-	E32-LD11N 2M
(>0) ±	$\rightarrow$ 22 × 17.5 × 9 mm	1400	2100	-	-	E32-D16 2M	-
	M6	360	540	350	520	E32-LD11 2M	E32-LD11R 2M
━━━━━	M4	260	390	-	_	E32-D21L 2M	-
	dia 3 mm	450	670	-	-	E32-D12 2M	-

\*1 Sensing distance measured in Standard Mode

ltem		Through-beam	Through-beam									
		E32-T17L/ E32-T14	E32-LT11N	E32-LT11	E32-T12L	E32-TC200A	E32-LT11R	E32-T22L				
Permissible	bending radius	R25	R2	R25			R1	R10				
Cut to lengt	h	Yes										
Ambient ter	nperature	-40°C to 70°C										
Material	Head	ABS	Brass-nickel plate	ed				Stainless steel				
	Fiber	PMMA						·				
Sheath		Polyethylene coat	ing									
Degree of protection		IP67	IP50		IP67		IP50	IP67				

ltem		Retro-reflective	Diffuse-reflective								
		E32-R16	E32-D16	E32-LD11N	E32-LD11	E32-LD11R	E32-D21L	E32-D12			
Permissible bending radius		R25	R4	R2	R25	R10	R10	R25			
Cut to length		Yes									
Ambient ten	nperature	–40°C to 70°C									
Material	Head	ABS	Aluminium	Brass-nickel plated	Brass-nickel plated						
	Fiber	PMMA									
Sheath Polyethyl		Polyethylene coating	p PVC coating Polyethylene coating								
Degree of protection		IP67	IP40	IP50		IP50 IP67					







Models with hexagonal back for simple one-nut mounting



Cable exit shifted by 90° for preventing fiber breakage

Light emission of conventional fibers

With built-in focal lenses, longer sensing distances can be achieved up to 5 times longer compared to conventional sensors

OMRON



#### Chemical resistant fiber sensor heads

The chemical resistant fibers provide long sensor lifetime in areas with frequent cleaning, usage of chemicals and higher temperatures.

- fluoroplastic cover for highest chemical resistance
- temperature resistance up to 200°C

#### **Ordering information**

Sensor type	Size	Sensing distance	e (in mm) <sup>*1</sup>	Key feature	Order code
		E3X-HD	E3NX-FA		
	M4	1350	2000	Fluororesin coating	E32-T11U 2M
	dia 5 mm	4000	4000	Fluororesin cover	E32-T12F
		800	1200		E32-T14F 2M
	M6	350	520	Fluororesin coating	E32-D11U 2M
	dia 7 mm	300	450	Fluororesin cover	E32-ED11F 2M
	dia 6 mm	190	280		E32-D12F
∏≒		80	120		E32-D14F 2M
	-	1400	2100	Fluororesin cover Heat resistant to 200°C	E32-T81F-S 2M
<b></b> → <b></b> _	■ dia 5 mm	2800	4000	Fluororesin cover Heat resistant to 150°C	E32-T51F 2M

<sup>\*1</sup> Sensing distance measured in Standard Mode

#### **Specifications**

ltem	Item		Fluororesin coating			Full fluororesin cover	Full fluororesin cover and heat resistance	
		E32-T11U	E32-D11U	E32-ED11F	E3212F/E3214F	E32-T51F	E32-T81F-S	
Permissible bending radius (in mm)		R1	R4	R75	R40		R10	
Cut to length		yes			no			
Ambient tempera	ature	-40°C to 70°C				-40°C to 150°C	-40°C to 200°C	
Material	Head	Brass-nickel plated Fluororesin					·	
	Fiber	PMMA					Glass	
Sheath		Fluororesin coating		Fluororesin cover				
Degree of protection		IEC60529 IP67	IEC60529 IP67					



200°C



Enhanced temperature resistant models

Highest chemical resistance

The fluororesin cover provides highest chemical resistance for longest lifetime in frequently cleaned environments like aseptic filling in pharmaceutical applications





#### Heat resistant fiber sensor heads

The wide range of heat resistant fibers provides long sensor lifetime with the highest protection in demanding environments

- heat resistant up to 400°C
- sizes from dia 2 mm to M6
- models for long distances or high detection accuracy

2

#### **Ordering information**

ensor type	Size	Sensing dis	stance (in mm) <sup>*1</sup>	Key feature	Order code			
		E3X-HD	E3NX-FA		For E3NX-FA and E3X-HD amplifiers	For E3X-NA amplifier		
	M4	3000	4000	–40°C to 150°C	E32-T51 2M	E32-T51 2M		
┉ᠿ→ᠿ	<u> </u>	800	1200	–40°C to 100°C <sup>*2</sup> , high-flex	E32-T51R 2M	E32-T51R 2M		
		550	820	-40°C to 200°C	E32-T81R-S 2M	E32-T81R-S 2M		
		900	1350	–60°C to 350°C	E32-T61-S 2M			
	dia 2 mm 450 670 -40°C to 150°C E32-T54 2M							
	dia 3 mm	2600	3900	-40°C to 200°C	E32-T84S-S 2M	E32-T84S-S 2M		
	M6	500	750	-40°C to 150°C	E32-D51 2M			
		280	420	–40°C to 100°C <sup>*2</sup> , high-flex	E32-D51R 2M			
		180	270	-40°C to 200°C	E32-D81R-S 2M	E32-D81R 2M		
		180	270	–60°C to 350°C	E32-D61-S 2M	E32-D61		
	M4	120	180	-40°C to 400°C	E32-D73-S 2M	E32-D73		
	23×20×9 mm	15-38		-40°C to 150°C	E32-A09H 2M			
	30×24×9 mm			-40°C to 300°C	E32-A09H2 2M			
†I	25×18×5 mm	1–5		-40°C to 300°C	E32-L64 2M			
	36×18×5 mm			1	E32-L66 2M			

\*1 Sensing distance measured in Standard Mode
 \*2 Short term resistance. For continuous operation -40°C to 90°C



ltem		–40°C to 150°C	–40°C to 100°C	–40°C to 150	°C	–40°C to 200	0°C	–40°C to 300°	°C	–60°C to 350°C	–40°C to 400°C
		E3251	E32-D51R/ T51R	E32-T54	E32-A09H	E3281_	E32-T84_	E32-A09H2	E32-L6_	E3261_	E32-D73_
Permissible bend	ing radius (in mm)	R35	R2	R35		R10	R25				
Cut to length		Yes				No					
Material	Head	Brass-nickel plated	Stainless steel		Aluminium	Stainless ste	el				
	Fiber	PMMA	Acrylate resin	PMMA		Glass					
	Sheath	Fluoro resin	Polyurethane resin	Fluoro resin			Stainless steel spiral coating	Stainless steel tube	Stainless stee	spiral coating	Stainless steel tube
Degree of protec	tion	IEC 60529 IP67	IEC 60529 IP50	IEC 60529 IP6	57		·		IEC 60529 IP40	IEC 60529 IP6	7



The temperature range optimised material selection provides best application fit and value - performance ratio.



Stainless steel spiral coating for flexibility with highest mechanical protection.



#### Vacuum resistant fiber sensor heads

For applications in cleanest and hot environments the vacuum resistant fibers and connecting flanges provide long operational lifetime and vacuum integrity. • Leakage rate of  $1 \times 10^{-10} \text{ Pa}^*\text{m}^3/\text{s max}$ 

- Heat resistance up to 200°C .
- Detergent resistant fluororesin or stainless steel fiber sheath .

#### **Ordering information**

Sensor					
Sensor type	Size	Sensing distance (in mm) <sup>*1</sup>		Temperature range	Order code
		E3X-HD	E3NX-FA		
	M4	400	600	–40°C to 120°C	E32-T51V 1M
	dia 3	250	370	-40°C to 120°C	E32-T54V 1M
	dia 3	950	1400	-60°C to 200°C	E32-T84SV 1M
	33 × 18 × 5.5 mm	5		-40°C to 70°C	E32-G86V-1 3M

\*1 Sensing distance measured with Standard Mode

#### Flange

Туре	Size	Order code
4 channel flange	$80 \times 80 \times 49 \text{ mm}$	E32-VF4
1 channel flange	96 $ imes$ dia 30 mm max.	E32-VF1
Flange-to-amplifier connection fiber	2 m length	E32-T10V 2M

#### **Specifications**

ltem		Fiber sensor heads	Flange-to-amplifier fiber			
		E32-T51V	E32-T54V	E32-T84SV E32-G86V-1		E32-T10V
Permissible bending radius		R30				
Cut to length		No	Yes			
Material	Head	Aluminium	Stainless steel			-
	Fiber	Glass				PMMA
Sheath		Fluororesin coating	Stainless steel spiral coating		Polyethylene coating	
Degree of pro	otection	_				

ltem		Flange				
		E32-VF1	E32-VF4			
Leakage rate		$1 \times 10^{-10}  \text{Pa}^{*}\text{m}^{3}\text{/s}$ max				
Ambient temp	perature	–25°C to 55°C				
Material Flange		Aluminium and stainless steel Aluminium				
	Seal	Fluorocarbon rubber (viton)				



The vacuum resistant fiber heads and flanges are sealed to prevent gas leakage into vacuum areas

2





### Robot application fiber sensor heads

For applications on frequently or fast moving parts, the robot fibers reduce the risk of fiber breakage with a guaranteed operational life of more than 1 million bending cycles

- Free moving multicore fibers for > 1 mio bending cycles
- Square shapes for easy surface installation
- Cylindrical sizes from dia 1.5 mm to M6

#### **Ordering information**

Sensor type	Size	Sensing distance (in mn	ı) <sup>*1</sup>	Order code
		E3X-HD	E3NX-FA	
	M4	1350	2000	E32-T11 2M
— <b>— ũlb</b> → a <b>îb</b> ——	M3	400	600	E32-T21 2M
→	dia 3 mm	1350	2000	E32-T12B
	dia 2 mm	400	600	E32-T221B
	dia 1.5 mm	400	600	E32-T22B
	15 × 18 × 3 mm	1350	2000	E32-T15XB 2M
	M6	350	520	E32-D11 2M
⊕ ≒	M4	140	210	E32-D21B 2M
	M3	60	90	E32-D21 2M
	dia 1.5 mm	60	90	E32-D22B 2M
	$15 \times 10 \times 3 \text{ mm}$	350	520	E32-D15XB 2M

\*1 Sensing distance measured in Standard Mode

#### **Specifications**

ltem		Square	Cylindrical	Cylindrical					
		E32-D15XB E32-T15XB							
Permissible bending radius		R4							
Cut to lengt	h	Yes							
Ambient te	mperature	–40°C to 70°C							
Material	Head	Aluminium	Numinium Brass-nickel plated Stainless steel						
Fiber		PMMA				·			
	Sheath	PVC coating	Polyethylene coating	PVC coating					
Dearee of p	rotection	IEC 60529 IP67	•						





Guaranteed more than 1 mio bending operations

Free moving fiber cores prevent fiber breakage and light intensity loss when the fiber is bent.



#### Precision detection fiber sensor heads

Highest precision in design and manufacturing of the fibers and focal lenses ensure superior beam and spot accuracy allowing the detection of the smallest objects and height differences, even down to 100 µm.

- Coaxial fibers with focal lenses for spot diamters of 100  $\mu m$
- Through-beam models with highly focused beam and precise optical axis . alignment
- Limited reflective models for height difference detection of less than 100 μm

#### **Ordering information**

Sensor type	Preferred usage	Size	Key feature	Sensing dis (in mm)	stance *1	Order code	
				E3X-HD	E3NX-FA		
→	Precise thin object detection /accurate positioning	n dia 3 mm	<ul> <li>High precision optical axis adjustment</li> </ul>	3800	4000	E32-T22S	
→ <u>n</u>			Very focused beam	1780	2650	E32-A03 2M	
		dia 2 mm		680	1000	E32-A04 2M	
	Very small object detection	M6	-	600	900	E32-CC200 2M <sup>*2</sup>	
		M3	Spot dia 0.5 mm	120	180	E32-C31 2M	
			Spot dia 0.2 mm	17		E32-C41 1M + E39-F3B	
			Spot dia 0.1 mm	7		E32-C41 1M + E39-F3A-5	
		dia 3 mm	-	300	450	E32-D32L	
		dia 2 mm	-	150	220	E32-D32 2M <sup>*2</sup>	
	mount	M6	<ul><li>90° cable exit</li><li>Hexagonal back</li></ul>	350	520	E32-C11N 2M	
		M3		130	190	E32-C21N 2M	
			90° cable exit	50	70	E32-C31N 2M	
		M3	Spot dia 0.5 to 3mm	8 - 25 adjus	table	E32-C31 2M + E39-EF51	
		dia 2 mm <sup>*3</sup>	Spot dia 0.5 to 1 mm	6 - 15 adjus	table	E32-D32 2M + E39-F3A	
			Spot dia 0.1 to 0.6 mm	6 - 15 adjustable		E32-C42 1M + E39-F3A	
	Precision height difference detection / flat surface	$23 \times 20 \times 9 \text{ mm}$	-	26.5±11.5		E32-A09 2M	
	detection	$16 \times 18 \times 4$ mm	-	7.2±1.8		E32-L25L <sup>*2</sup>	
	Object detection in front of background	$20 \times 20 \times 5 \text{ mm}$	-	3.3		E32-L25	
↓ →		18 × 20 × 4 mm	Precise spot e.g. for detection of a flat / reflective surface	4±2		E32-L24L <sup>*2</sup>	
		$34 \times 25 \times 8 \text{ mm}$	High precision (detection accura- cy 100 μm)	- 2.4		E32-EL24-1 2M	
↓		20.5 × 14 × 3.8 mm	Limited reflective wide beam e.g. for object detection on a flat surface	15		E32-L16-N 2M	

\*1

\*1 Sensing distance measured in Standard Mode
 \*2 A high flex cable version is available. Add 'R' to the order code, e.g. E32-CC200R
 \*3 Outer diameter of the fiber. Outer diameter of the focal lens is dia 4mm (front part)



ltem		Through-be	am		Diffuse refle	ctive (coaxia	I)		Limited refl	ective			
		E32-T22S	E32-A03	E32-A04	E32-C11N E32-C31N	E32-C21N	E32-CC200	E32-C42 E32-D32/-D32L E32-C31/-C41	E32-EL24-1	E32-L24L E32-L25L	E32-L25	E32-L16	E32-A09
Permissa bending		R10	R1	R10	R4	R2	R25		R10		R25		
Cut to length		Yes											
Ambient tempera		–40°C to 70°	C										
Materia I	Head	Brass-nickel	plated	Stainless steel	Brass-nickel	plated		Brass nickel plated	Brass-nickel plated and aluminium	Polycarbon- ate	ABS		Aluminium
	Fiber	PMMA		1	1				1	1			1
	Sheath	PVC coating	Polyethylene	e coating	PVC coating		PVC, polyeth fin coating	ylene and polyole-	Polyethylene	coating			
Degree of protection		IEC 60529 IP67	IEC 60529 IP	50	IEC 60529 IP	67			•	IEC 60529 IP	50	IEC 60529 I	P40







Focused and high precision beam alignment during manufacturing. Models available with typical deviation of 0.1° for very precise detections

Coaxial fibers provide an enhanced positioning and detection accuracy and allow the easy adjustment of the focal point using adjustable focal lenses

Limited reflective fibers utilize the total reflection on shiny surfaces to detect height differences or objects at a pre-defined distance.



#### Area monitoring fiber sensor heads

When mounting space is crucial or the objects are very small, the area monitoring fibers provide a reliable object detection even when the object position varies within the monitored range.

In combination with the window monitoring function or the serial transmission of the received light level values of the fiber amplifiers, simple height comparison or measuring applications can be realized.

- Area monitoring up to 70 mm height
- Multi-beam sensor with 4 separate heads for flexible detection points
- Standard or high flex fibers

#### **Ordering information**

Sensor type	Sensing height	Sensing distance (i	n mm) <sup>*1</sup>			Order code	
	(in mm)	Standard fiber		High-flex fiber		Standard fiber	High-flex fiber
		E3X-HD	E3NX-FA	E3X-HD	E3NX-FA		
	10	4000	4000	-	-	E32-T16	-
	11	2200	3300	1700	2550	E32-T16P	E32-T16PR 2M
	30	3600	4000	2600	3900	E32-T16W 2M	E32-T16WR 2M
• [	50	-	-	3000	4000	-	E32-ET16WR-2 2M
	70	-	-	3500	4000	-	E32-ET16WR-1 2M
	11	2000	3000	1500	2200	E32-T16J 2M	E32-T16JR 2M
	4 × seperate M3 heads	1300	1900	-	-	E32-M21	-
	11	-	-	300	450	-	E32-D36P1 2M

\*1 Sensing distance measured with Standard mode

<sup>\*2</sup> Sensing area aligned to top of housing.

#### Specifications

ltem		Standard			High-flex	High-flex				
		E32-T16	E32-M21	E32-T16J E32-T16P E32-T16W	E32-D36P1	E32-ET16WR-1 E32-ET16WR-2	E32-T16JR E32-T16PR E32-T16WR			
Permissible bending radius		R25		R10	R4	R1				
Cut to length		Yes	Yes							
Ambient temp	perature	-40°C to 70°C								
Material	Head	ABS	Stainless steel	ABS	Brass-nickel plated	Aluminium	ABS			
	Fiber	PMMA								
	Sheath	Polyethylene coa	ting	PVC coating	Polyethylene coating		PVC coating			
Degree of protection		IEC 60529 IP67	IEC 60529 IP67		IEC 60529 IP50		IEC 60529 IP50			



The two outputs of the E3NX-FA can be used to detect two different light levels

Output 1: ON Output 2: OFF

In combination with the twin output function of the E3NX-FA amplifier, the diffuse reflective area monitoring fibers can detect very small objects (e.g. needles) and a second state (e.g cover present). The area beam compensates for position variations at high speed.

m





#### Special application fiber sensor heads

For a wide range of special applications, the task optimised fiber heads provide best fitting sensing performance and adaption to environmental requirements.

- Detection of special objects (liquids, labels on foils, etc.)
- Fiber heads optimised for special tasks (wafer mapping, flat glass, etc.)

#### **Ordering information**

Sensor type		Size	Sensing distance	(in mm) <sup>*1</sup>	Comment	Order code	
			E3X-HD	E3NX-FA			
	Fork shape	36 × 24 × 8 mm	10		-	E32-G14	
	Wafer mapping	dia 3 mm	3800	4000	-	E32-T22S	
→A		dia 3 mm	2600	3900	-	E32-T24S	
Ų		dia 3 mm	1780	2650	-	E32-A03 2M	
		dia 2 mm	680	1000	-	E32-A04 2M	
	Liquid level sensor	dia 6 mm	liquid contact	1	Liquid level contact	E32-D82F1 4M	
		15 × 23.5 × 5 mm	tube contact		Liquid level detection through transparent tu or container	E32-D36T 2M	
	Glass detection	21 × 16.5 × 4 mm	8		Metal housing	E32-A10 2M	
t↓		$20.5 \times 14 \times 3.8$ mm	15		Plastic housing	E32-L16-N 2M	
0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Glass detection	25 × 18 × 5 mm	1–5		Heat resistant up to 300	0°C E32-L64 2M	
	in hot environment	$36 \times 18 \times 5.5$ mm	5–18			E32-L66 2M	
	Glass detection in wet processes	38.5 × 39 × 17.5 mm	8 to 20 (recomme	nded: 11)	Heat resistant up to 85	°C E32-L11FS 2M	
	Label detection	20 × 20 × 5 mm	7.2±1.8		-	E32-L25L	
1		$18 \times 20 \times 4 \text{ mm}$	4±2		-	E32-L24L	
		$34 \times 25 \times 8 \text{ mm}$	2.4		Very precise spot (dete tion accuracy 100 μm)	ec- E32-EL24-1 2M	

\*1 Sensing distance measured in Standard Mode

ltem		E32-D82F1 E32-L11FS	E32-G14	E32-A10	E32-L16-N	E32-L66	E32-L64	
Permissable bending radius		R40	R25					•
Cut to lengt	h	Yes	•			No		-
Ambient ter	nperature	-40°C to 70°C				–40°C to 300°C		-
Material	Head	PFA	ABS	ABS	PVC	Stainless steel		-
	Fiber	PMMA	•	<b>!</b>	Glass	Glass		-
Sheath		Polyethylene coating				Stainless steel spiral coating		-
Degree of protection		IEC 60529 IP67		IEC 60529 IP30	IEC 60529 IP40	IEC 60529 IP40	IEC 60529 IP50	-
								-
ltem		E32-EL24-1	E32-T24S	E32-L24L E32-L25L	E32-A04	E32-D36T	E32-A03	E32-T22S
Permissable	bending radius	R10				R4	R1	
Cut to lengt	h	Yes				•	•	
Ambient ter	nperature	–40°C to 70°C						
Material	Head	Brass-nickel plated and alumini- um	Stainless steel	Brass-nickel plated	Stainless steel	ABS	Brass-nickel plated	
	Fiber	PMMA	•	· ·	•	· ·	·	
	Sheath	Polyethylene coating	PVC coating	Polyethylene coating	1	PVC coating	Polyethylene coating	PVC coating
	Sneath	i orycuryicne couting						

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For the detection of very small height differences like labels on foils in applications where space is crucial, the small sized limited reflective sensors provide accurate detection up to 100  $\mu m$  resolution.

### E39/E32

#### Accessories

Shape	Туре	Comment	Order code
	Focal lens	<ul> <li>Extends sensing distance by more than 500%</li> </ul>	E39-F1
OF OF	rocariens	<ul> <li>For M4 Through beam fibers E32-TC200, E32-ET11R, E32-T11 (fits M2.6 thread)</li> <li>2 pcs per set</li> </ul>	
	Focal lens (side view)	<ul> <li>For M4 through beam fibers E32-TC200, E32-ET11R, E32-T11,</li> <li>E32-T61-S, E32-T81R-S (fits M2.6 thread)</li> <li>Temperature range -40 to 200°C</li> <li>2 pcs per set</li> </ul>	E39-F2
	Focal lens (variable)	<ul> <li>For precision detection with E32-D32, E32-EC41</li> </ul>	E39-F3A
1	Focal lens	<ul> <li>For precision detection with E32-EC41</li> </ul>	E39-F3A-5
		<ul> <li>For precision detection with E32-EC41</li> </ul>	E39-F3B
		<ul> <li>For precision detection with M6 coaxial diffuse reflective fibers (e.g. E32-CC200)</li> </ul>	E39-F18
0000	Focal lens (side view, variable)	<ul> <li>For precision detection with E32-EC31</li> </ul>	E39-EF51
	Focal lens (heat resistant)	<ul> <li>Extends sensing distance by more than 500%</li> </ul>	E39-EF1-37-2
OL		<ul> <li>For M4 through beam fibers E32-ET51, E32-T61, E32-T61-S,</li> <li>E32-T81R, E32-T81R-S (fits M4 thread)</li> <li>Temperature range –60 to 350°C</li> <li>2 pcs per set</li> </ul>	E39-F16
	Focal lens (vacuum resistant, heat resistant)	<ul> <li>Fits E32-T51V and E32-T54V (fits M2.6 thread)</li> <li>2 units per set</li> <li>Heat resistant up to 120℃</li> </ul>	E39-F1V
	Fiber cutter	<ul> <li>Included in applicable fiber</li> </ul>	E39-F4
	Thin fiber attachment	– Amplifier adapter for thin fibers – Included in applicable fiber (2 sets)	E39-F9
	Sleeve bender	– For E32-TC200B(4) – For E32-TC200F(4) – For E32-DC200F(4)	E39-F11
	Single fiber extension connector	<ul> <li>Fiber extension connector for 2.2 mm dia standard fibers</li> <li>One unit</li> </ul>	E39-F10
. السلا	Dual fiber extension connector	– For fibers with dia 2.2	E39-F13
15 10 10		– For fiber with dia 1.0	E39-F14
		– For fibers with dia between 1.0 and 2.2	E39-F15
	Protective spiral tube *1	– For M3 diffuse type sensors – Length 1 m	E39-F32A
		– For M3 through beam type sensors – Length 1 m	E39-F32B
		<ul> <li>For M4 through beam type sensors</li> <li>Length 1 m</li> <li>For M6 diffuse type sensors</li> </ul>	E39-F32C E39-F32D
		– For Mo and set type sensors – Length 1 m	E39-F32D
	Fiber on roll *2	– Dia 2.2 mm – Standard monocore, 10 mm bending radius – –40 to 80°C	E32-E01 100M
		– Dia 1.1 mm – Standard monocore, 15 mm bending radius – –40 to 80°C	E32-E02 100M
•		– Dia 2.2 mm – High flex multicore, 1 mm bending radius – –40 to 80°C	E32-E01R 100M
		– Dia 1.1 mm – High flex multicore, 1 mm bending radius – –40 to 80°C	E32-E02R 100M
		– Dia 2.2 mm – High temperature monocore, 20 mm bending radius – –60 to 150°C	E32-E05 100M

 $^{*1}_{*2}\,$  Protective spiral tubes with 0.5 m length are available. Add '5' to order code  $\ldots$  e.g. E39-F32A5  $^{*2}\,$  Fiber length 100 m on a roll – cut to length





#### Easy-teach digital fiber amplifier

The E3X-HD with 1-button Smart tune set-up provides fast and simple teaching. Dual digital display and advanced features make the E3X-HD ideal even for demanding applications.

- Easy teaching by Smart tuning within a few seconds
- Dynamic Power Control (DPC) for highest operational stability for changing environmental conditions or challenging objects
- M8 connector models
- EtherCAT and CompoNet Communication units for high-speed field bus connectivity

#### **Ordering information**

Item	Order code	Order code				
	Transistor output mo	dels	Communication unit model <sup>*1</sup>			
	NPN output	PNP output				
Pre-wired	E3X-HD11 2M	E3X-HD41 2M	_			
Fiber amplifier connector	E3X-HD6	E3X-HD8	E3X-HD0			
M8 connector (4pin)	E3X-HD14	E3X-HD44	-			

<sup>\*1</sup> For field bus connection please chose Communication unit E3X-ECT for EtherCAT or E3X-CRT for CompoNet.

#### Fiber amplifier connectors

Shape	Туре	Comment	Order code
	Fiber amplifier connector	2 m PVC cable	E3X-CN11
		30 cm PVC cable with M12 plug connector (4 pin)	E3X-CN21-M1J 0.3M
		30 cm PVC cable with M8 plug connector (4 pin)	E3X-CN21-M3J-2 0.3M

#### **Communication units**

Shape	Communications method	Applicable Fiber Amplifier Units	Order code
		E3X-HD0 E3X-MDA0 E3X-DA0-S	E3X-CRT
	EtherCAT		E3X-ECT

	Туре	Standard models						For Communication Unit			
	Model	E3X-HD11	E3X-HD41	E3X-HD6	E3X-HD8	E3X-HD14	E3X-HD44	E3X-HD0			
E	Connection method	Pre-wired		Wire-saving con	Wire-saving connector		M8-4pin connector				
ltem	Control output	NPN output	PNP output	NPN output	PNP output	NPN output	PNP output	-			
Ligh	t source (wavelength)	ted, 4-element LED (625 nm)									
Pow	er supply voltage	12 to 24 VDC±10%	6, ripple (p-p) 10% ma	х.							
Pow	er consumption			nsumption: 30 mA ma Current consumption:		ax. at 12 VDC.) , 44 mA max. at 12 VDC	.)				
Con	trol output			ax., open-collector out nA max. (residual volta				-			
e	Super-high-speed Mode (SHS)	Operate or reset: 5	i0 μs (NPN models) or	55 μs (PNP models)							
time	High-speed Mode (HS)	Operate or reset: 250 µs									
nse	Standard Mode (STND)	Operate or reset: 1 ms									
Standard Mode (STND)     Operate or reset: 1 ms       Giga-power Mode (GIGA)     Operate or reset: 1 ms											
	ual interference vention	Possible for up to	Possible for up to 10 units								
Maximum connectable Units		16 units						with E3X-CRT: 16 units with E3X-ECT: 30 units			

#### Easy One-Button-Teaching/Smart Tuning



Easy setting of optimum power and threshold by pushing tune button twice.

#### Smart power control



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Enhanced signal stability control for compensating power reductions caused by temperature drift, dust or aging of LED.

#### Field bus connectivity



Field bus communication allows control by an external device to simplify setup and reduce wiring effort.



#### Single display digital fiber amplifier

E3X-SD allows easy one button setting and provide the best value performance ratio for standard applications.

- Auto-teaching during machine operation
- 2-point teaching within a few seconds
- Simple threshold adjustment with up/down keys

#### **Ordering information**

Item	Order code	
	NPN output	PNP output
	E3X-SD21 2M	E3X-SD51 2M
Fiber amplifier connector <sup>*1</sup>	E3X-SD7	E3X-SD9

<sup>\*1</sup> Order connector separately. For M8 connector models see E3X-HD.

#### Fiber amplifier connectors

Shape	Туре	Comment	Order code	
	Fiber amplifier connector	2 m PVC cable	E3X-CN11	
		30 cm PVC cable with M12 plug connector (4 pin)	E3X-CN21-M1J 0.3M	
		30 cm PVC cable with M8 plug connector (4 pin)	E3X-CN21-M3J-2 0.3M	

#### **Specifications**

ltem		E3X-SD
Light source	e (wave length)	Red, 4-element LED (625 nm)
Power supp	oly voltage	12 to 24 VDC ±10%, ripple (p-p): 10% max.
Protective circuits		Power supply reverse polarity protection, output short-circuit protection, mutual interference prevention
Response time		Operation or reset: 200 µs max
Sensitivity s	setting	Teaching and digital up/down keys
Functions	Auto power control	High-speed control method for emission current
	Mutual interference prevention	Optical communication sync. possible for up to 5 units
Digital displays		Incident level or threshold
Degree of p	rotection	IEC 60529 IP50 (with protective cover attached)

#### Easy operation by ergonomic buttons



#### Auto-teaching



#### 2-point teaching



### OMRON



#### Digital fiber amplifier with potentiometer adjustment

The E3X-NA is the ideal amplifier for standard fiber applications providing quick & easy potentiometer adjustment and bargraph display.

- Easy adjustment with potentiometer
- Mutual interference prevention
- Enhanced water resistance types

#### **Ordering information**

#### Pre-wired

Item	Order code (for pre-wired types with 2 m cable length)		
	NPN output	PNP output	
Standard	E3X-NA11 2M	E3X-NA41 2M	
Enhanced water resistance	E3X-NA11V 2M	E3X-NA41V 2M	

#### **Connector version**

Item	Order code		
	NPN output	PNP output	
Standard (fiber amplifier connector) <sup>*1</sup>	E3X-NA6	E3X-NA8	
Enhanced water resistance (M8 4-pin connector)	E3X-NA14V	E3X-NA44V	

\*1 Order connector separately.

#### Fiber amplifier connectors

Shape	Туре	Comment	Order code
	Fiber amplifier connector	2 m PVC cable	E3X-CN21
$\overline{\mathbf{Q}}$		30 cm PVC cable with M12 plug connector (4 pin)	E3X-CN21-M1J 0.3M
*		30 cm PVC cable with M8 plug connector (4 pin)	E3X-CN21-M3J-2 0.3M

#### **Specifications**

Item		Standard	Enhanced water resistance		
Output	NPN output	E3X-NA11, E3X-NA6	E3X-NA11V, E3X-NA14V		
	PNP output	E3X-NA41, E3X-NA8	E3X-NA41V, E3X-NA44V		
Light source (wave length)		Red LED (625 nm)			
Power supply voltage		12 to 24 VDC±10%, ripple (p-p): 10% max.			
Protective circuit		Reverse polarity protection, output short-circuit protect	tion, mutual interference prevention		
Response time		Operation or reset: 200 µs max.	Operation or reset: 200 µs max.		
Sensitivity setting 8-turn endless adjuster (potentiometer)					
Functions		OFF-delay timer: 40 ms (fixed)			
Degree of protection		IEC 60529 IP50 (with protective cover attached)	IEC 60529 IP66 (with protective cover attached)		



Bargraph display with light level, switching status and threshold indicators



Simple sensitivity adjustment by potentiometer





#### High-performance digital fiber amplifier

The E3NX-FA amplifier is best choice for most challenging fiber applications in terms of long sensing distance, minute object detection or high speed processes.

- Easy teaching by Smart tuning within a few seconds
- New N-Smart technology provides significant improvement for sensing distance, minimum object detection and speed
- Easy and transparent information about sensor status by Solution Viewer and Change Finder function
- EtherCAT Communication unit for high-speed field bus connectivity

#### **Ordering information**

ltem	Connection	Inputs/Outputs	Order code	Order code		
			NPN output	PNP output		
Standard models	Pre-wired	1 output	E3NX-FA11 2M	E3NX-FA41 2M		
	Fiber amplifier connector		E3NX-FA6	E3NX-FA8		
Advanced models	Pre-wired	2 outputs + 1 input	E3NX-FA21 2M	E3NX-FA51 2M		
	Fiber amplifier connector	1 output + 1 input	E3NX-FA7	E3NX-FA9		
		2 outputs	E3NX-FA7TW	E3NX-FA9TW		
	M8 connector	1 output + 1 input	E3NX-FA24	E3NX-FA54		
		2 output	-	E3NX-FA54TW		
Networking model <sup>*1</sup> Connector for communication unit		via com. protocol	E3NX-FA0	E3NX-FA0		

<sup>\*1</sup> For field bus connection please chose communication unit E3NW-ECT for EtherCAT.

#### Fiber amplifier connectors

Shape	Туре	Comment	Order code
	Fiber amplifier connector	2 m PVC cable (4 pin)	E3X-CN21
		30 cm PVC cable with M12 plug connector (4 pin)	E3X-CN21-M1J 0.3M
		30 cm PVC cable with M8 plug connector (4 pin)	E3X-CN21-M3J-2 0.3M

#### **Communication units**

Shape	Communications method	Applicable Amplifier Units	Order code
	Sensor communication unit for EtherCAT	E3NX-FA0 E3NC-LA0 E3NC-SA0	E3NW-ECT
	Sensor dispersion (slave) unit		E3NW-DS

	Туре	Standard mode	ls	Advanced mod	dels				Model for sensor communications unit
	NPN output	E3NX-FA11 E3NX-FA6 E3NX-FA21 E3NX-FA7 E3NX-FA7TW E3NX-FA24 –		-	E3NX-FA0				
	PNP output	E3NX-FA41	E3NX-FA8	E3NX-FA51	E3NX-FA9	E3NX-FA9TW	E3NX-FA54	E3NX-FA54TW	
ltem	Connection method	Pre-wired	Wire-saving connector	Pre-wired	Pre-wired Wire-saving connector		M8 connector	M8 connector	
ts/ uts	Outputs	1 output		2 outputs	1 output	2 outputs	1 output	2 outputs	via com. protocol
Inputs/ outputs	External inputs	-		1 input	1 input	-	1 input	-	-
	source (wavelength)	Red, 4-element l	LED (625 nm)	- 1				1	
Power	supply voltage	10 to 30 VDC, inc	cluding 10% ripple	(p-p)					
	consumption	Standard model Normal mode: 9 Power saving ec Advanced mode Normal mode: 1	voltage of 24 VDC or model for senso 60 mW max. (currer o mode: 840 mW m d: ,080 mW max. (curr o mode: 930 mW m	nt consumption: 4 lax. (current consu ent consumption:	0 mA max.), imption: 35 mA ma 45 mA max.),				
Contro	ol output	Load current: gro Residual voltage OFF current: 0.1	e: at load curren at load curren mA max.	ifires: 100 mA max t of less than 10 m t of 10 to 100 mA:	c., groups of 4 to 30 A: 1 V max. 2 V max.	amplifires: 20 mA m	ax.		-
e	Super-high-speed Mode (SHS) <sup>*1</sup>	Operate or reset	for model with 1 o	utput: 30 µs, with	2 outputs: 32 µs				
tim	High-speed Mode (HS)	Operate or reset	: 250 μs						
nse	Standard Mode (Stnd)	Operate or reset	: 1 ms						
Response time	Giga-power Mode (GIGA)	Operate or reset	: 16 ms						
ual ition	Super-high-speed Mode (SHS) <sup>*1</sup>	0							
High-speed Mode (HS)		10							
units fo	Standard Mode (Stnd)	10							
Super-nign-speed Mode     0       Image: Super-nign-speed Mode     0       Standard Mode (Stnd)     10       Giga-power Mode     10       Image: Super-nign-speed Mode     10									
Functi		Auto power con	trol (APC), dynamic	power control (DI	PC), timer, zero res	et, resetting settings,	eco mode, bank sv	witching, power tuni	ng, and hysteresis width
Maxim	num connectable units	30							

<sup>1</sup> The mutual interference prevention function is disabled if the detection mode is set to super-high-speed mode.

9

Easy One-Button-Teaching/Smart Tuning



Easy setting of optimum power and threshold by pushing tune button twice.

#### Smart power control



Enhanced signal stability control for compensating power reductions caused by temperature drift, dust or aging of LED. Alarm output added for predictive maintenance.

#### **N-Smart platform**



The N-Smart platform provides wide portfolio of advanced sensors – all with the same intuitive operation concept and field bus connectivity.



#### 2-in-1 Digital fiber amplifier

E3X-MDA incorporates 2 digital fiber amplifiers in one slimline housing. For applications requiring the detection of two objects simultanously the E3X-MDA provides an easy to use operation saving space and set-up time.

- Two digital amplifiers in one slimline housing
- Twin output models on/off or area (between two threshold values)
- Signal comparison functions (AND, OR, etc.)

#### **Ordering information**

Item	Functions	Order code		
		NPN output	PNP output	
Pre-wired	AND/OR output	E3X-MDA11	E3X-MDA41	
Fiber amplifier connector <sup>*1</sup>	AND/OR output	E3X-MDA6	E3X-MDA8	

\*1 Order connector separately.

#### Fiber amplifier connectors

Shape	Туре	Comment	Order code
	Fiber amplifier connector	2 m PVC cable	E3X-CN21
		30 cm PVC cable with M12 plug connector (4 pin)	E3X-CN21-M1J 0.3M
		30 cm PVC cable with M8 plug connector (4 pin)	E3X-CN21-M3J-2 0.3M

#### **Specifications**

14			
Item		E3X-MDA	
Light source (wa	ave length)	Red LED (650 nm)	
Power supply ve	oltage	12 to 24 VDC±10%, ripple (p-p) 10% max.	
Protective circu	its	Power supply reverse polarity protection, output short-circuit protection, mutual interference prevention	
Response time	Super-high-speed mode	130 µs for operation and reset respectively	
	Standard mode	1 ms for operation and reset respectively	
	High-resolution mode	4 ms for operation and reset respectively	
Sensitivity setting		Teaching and digital up/down keys	
Functions	Power tuning	Light emission power and reception gain, digital control method	
	Timer function	Select from OFF-delay, ON-delay, or one-shot timer. 1 ms to 5 s (1 to 20 ms set in 1-ms increments, 20 to 200 ms set in 10-ms increments, 200 ms to 1 s set in 100-ms increments, and 1 to 5 s set in 1 s-increments)	
	I/O settings	Output setting (select from channel 2 output, AND, OR, leading edge sync, falling edge sync, or differential output)	
Digital displays		Select from the following: Incident level for channel 1 + incident level for channel 2, Incident level + threshold, incident level percentage + threshold, incident light peak level + no incident light bottom level, minimum incident light peak level + maximum no incident light bottom level, long bar display, incident level + peak hold, incident level + channel	
Degree of prote	ction	IEC 60529 IP50 (with protective cover attached)	



The AND and OR functionality for the two fiber channels allows simple signal processing without the need for a PLC. This allows the addition of sensor checks to machines without reprogramming the PLC.



The 2 in 1 amplifier replaces two standard amplifiers reducing space requirements and hardware cost.



#### Fast response digital amplifier with potentiometer

The E3X-NA\_F provides a very fast response time and is the ideal amplifier for high speed detection applications.

- Short turn on time of only 20 μs
- Easy adjustment with potentiometer

#### **Ordering information**

Item	Order code		
	NPN output	PNP output	
Pre-wired	E3X-NA11F	E3X-NA41F	
M8 connector (4 pin)	_*1	E3X-NA44FV	

\*1 Contact your OMRON representative

#### **Specifications**

Item NPN output		E3X-NA11F	-
	PNP output	E3X-NA41F	E3X-NA44FV
Light source (wave le	ength)	Red LED (680 nm)	
Power supply voltage	e	12 to 24 VDC±10%, ripple (p-p): 10% max.	
Protective circuit		Reverse polarity protection, output short-circuit protection, mutual interference prevention	
Response time		Operation: 20 μs max. Reset: 30 μs max.	
Sensitivity adjustme	nt	8-turn endless adjuster (potentiometer)	
Functions		OFF-delay timer: 40 ms (fixed)	
Degree of protection	l	IEC 60529 IP50 (with protective cover attached)	IEC 60529 IP66 (with protective cover attached)

Note: For teachable fast response fiber amplifiers with a digital display contact your OMRON representative.


E3X-DAC-S high functionality mark detection sensor

The E3X-DAC-S provides reliable mark detection for standard as well as challenging applications. The separate sensing head setup allows the easy adaption to the mounting requirements even when space is crucial. The remote amplifier provides easy teaching for standard applications but also on demand full control over the detection performance for most challenging applications.

### **Ordering information**

Item	Functions	Order code (for pre-wired types with 2 m cable length)	
		NPN output	PNP output
Standard models	Timer, response speed change	E3X-DAC11-S	E3X-DAC41-S
	Same as standard models + simultaneous determination (2 colors) AND/OR output, remote setting	E3X-DAC21-S	E3X-DAC51-S

#### **Connector versions**

Item	Functions	Order code	
		NPN output	PNP output
Standard models (fiber amplifier connector) <sup>*1</sup>	Timer, response speed change	E3X-DAC6-S	E3X-DAC8-S

\*1 Order connector separately

### Specifications

Item		Standard models	Advanced models	
		E3X-DAC1, E3X-DAC4 E3X-DAC6, E3X-DAC8	E3X-DAC2, E3X-DAC5	
Light source (wa	ive length)	White LED (420 to 700 nm)		
Number of regis	tered marks	1	2 (simultaneous determination)	
Power supply ve	oltage	12 to 24 VDC±10%, ripple (p-p) 10% max.		
Protective circu	ts	Power supply reverse polarity protection, output short ci prevention	rcuit protection, output reverse polarity protection, mutual interference	
Ambient	Operating	−25 to 55°C	−25 to 55°C	
temperature	Storage	-30 to 70°C (with no icing or condensation)		
Response time	Super-high-speed mode Standard mode	Operation or reset: 60 µs Operation or reset: 1 ms	Operation or reset: 120 µs Operation or reset: 2 ms	
Sensitivity setting		Teaching (one-point teaching or teaching with/without workpiece) or manual adjustment		
Functions Detection mode		Automode (automatic selection of C-mode or I-mode) C-mode (RGB ratio) I-mode (light intensity) Mark mode (Intensity and ratio of RGB values)		
	Operating mode	ON for match (ON for same color as registered color) or ON for mismatch (ON for different color from registered color)		
	Timer function	Timer type: OFF delay, ON delay, or one-short Timer time: 1 ms to 5 s (variable)		
	Control outputs	-	Output for each channel, AND output, and OR output	
	Remote control	-	One-point teaching, teaching with/without workpiece, zero reset, and light emission OFF	
Degree of protection		IEC60529 IP50 (with protective cover attached)		

#### **Recommended fiber heads**

Sensor type		Recommended operating distance (mm)	Comment	Order code
	M6	5	Standard mark detection	E32-CC200 2M
⊙⊙ (≒	29x25.5x11.2 mm	40 to 50	Long distance – plastic	E32-L15 2M
	23x20x9 mm	25 to 30	Long distance – metal	E32-A09 2M
¢⇒	M3	10	High precision mark detection (dia 1mm spot)	E32-EC31 2M + E39-EF51



# E3X-DAC-S

# Fiber amplifier connectors

·				
Shape	Туре	Comment	Order code	
	Fiber amplifier connector	2 m PVC cable	E3X-CN21	
		30 cm PVC cable with M12 plug connector (4 pin)	E3X-CN21-M1J 0.3M	
		30 cm PVC cable with M8 plug connector (4 pin)	E3X-CN21-M3J-2 0.3M	





Easy to operate detection of challenging or colored registration marks.

Detection of challenging registration marks e.g. with texts or graphics.



# Digital fiber amplifier with infrared LED

The digital fiber amplifiers with infrared LED are ideal for water detection applications or where visible light is not desired.

- Infrared LED
- LED power control and signal processing function

### **Ordering information**

Pre-wired		
Item	Order code (for pre-wired types with 2 m cable length)	
	NPN output	PNP output
Infrared light	E3X-DAH11-S 2M	E3X-DAH41-S 2M

#### **Connector version**

Item	Order code	
	NPN output	PNP output
Infrared light (fiber amplifier connector) <sup>*1</sup>	E3X-DAH6-S	E3X-DAH8-S

<sup>1</sup> Order connector separately

### Fiber amplifier connectors

Shape	Туре	Comment	Order code
	Fiber amplifier connector	2 m PVC cable	E3X-CN21
		30 cm PVC cable with M12 plug connector (4 pin)	E3X-CN21-M1J 0.3M
		30 cm PVC cable with M8 plug connector (4 pin)	E3X-CN21-M3J-2 0.3M

### **Specifications**

### Amplifier units with cables

ltem	NPN output		E3X-DAH11-S, E3X-DAH6-S
PNP output		PNP output	E3X-DAH41-S, E3X-DAH8-S
Light source (wave length)			Infrared LED
Power supply	voltage		12 to 24 VDC±10%, ripple (p-p) 10% max.
Protective circ	uits		Power supply reverse polarity protection, output short circuit protection, mutual interference prevention
Responce	Super-high-	NPN	48 μs for operation and 50 μs for reset
time speed mode		PNP	53 µs for operation and 55 µs for reset
Standard mode High-resolution mode		de	1 ms for operation and reset respectively
		on mode	4 ms for operation and reset respectively
Sensitivity set	ting		Teaching and digital up/down keys
Functions	Power tuning		Light emission power and reception gain, digital control method
	Timer function		Select from OFF-delay, ON-delay, or one-shot timer. 1 ms to 5 s (1 to 20 ms set in 1-ms increments, 20 to 200 ms set in 10-ms increments, 200 ms to 1 s set in 100-ms increments, and 1 to 5 s set in 1 s-increments)
Digital display	s		Incident level + threshold or user specific
Degree of protection			IEC 60529 IP50 (with protective cover attached)



# Fiber optics

Fiber optics		
Item		
Principle of operation		Fiber optic photoelectric sensors comprise two parts, the amplifier and the sensing head. The amplifier contains the emitter (the light source) and receiver (detector) along with their associated electronics. The fiber optic cable is the means used to transfer the light to the sensing head.
	LED Core Sheath Light approx. 60°	The light source (an LED) transmits the light beam down the fiber optic cable by repeatedly reflecting the light off the boundary between the fiber core and its sheath. When it reaches the end of the fiber the light is dispersed at the end.
		When the light is dispersed it spreads out and forms a beam much like that of other sensors, but on a smaller scale. With smaller light sources and lens areas the sensing ranges are on the whole much shorter.
Types of fiber		Fiber optic heads mainly split into two types, through-beam and diffuse (although there are a few retro-reflective types). The principle of operation of both types is exactly that of standard photoelectric sensors.
	Matchstick	
Construction	Fiber Sheath	Standard fiber: Most fiber optic sensing heads use this configuration of fiber (i.e. a single fiber covered by a protective sheath). The fibers are usually plastic, 0.5 to 1 mm in diameter and covered in a plastic protective sheath.
	Receivers Transmitter	Coaxial fiber: This gives greater accuracy. The core is used as the transmitter and the surrounding fibers are bundled together to form the receiver. This gives better accuracy, the target can enter the detecting area from any direction.
	Fibers Sheath	Multicore: These consist of large numbers of small fibers. This results in a more flexible cable (E32-R types) which can literally be tied in a knot. Robotic: In robotic fibers the multicore fibers are manufactured without fixa- tion. This allows them to move freely reducing mechanical stress when the fiber is bent.

# Fiber optics

# **Technical information**







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#### E32-D81R-S, E32-D81R



#### E32-D82F1



 The 2-m section of optical fiber on the amplifier unit side is plastic and therefore allows free cutting.

#### E32-D211, E32-D211R



### E32-D331



#### E32-DC200



#### E32-DC200B, E32-DC200BR





E32-ET15YR-1



### E32-ET15ZR-1



### E32-ET16WR-1



### E32-ET16WR-2



### E32-ETC220 2M



#### E32-ETS10R



#### E32-ETS14R



### E32-G14



### E32-L11FS



#### E32-L15



#### E32-L16-N



#### E32-L24L



#### E32-L25



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#### E32-T14L, E32-T14LR







#### E32-T15Y, E32-T15YR







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### E39-R1S





### E3X-CN21/E3X-CN11 (Master connector)



 E3X-CN21: vinyl-insulated round cable with 4 conductors (Conductor cross section: 0.2 mm<sup>2</sup>, Insulator diameter: 1.1 mm)

E3X-CN11: vinyl-insulated round cable with 3 conductors (Conductor cross section: 0.2 mm<sup>2</sup>, Insulator diameter: 1.1 mm)

### E3X-CN22/E3X-CN12 (slave connector)



 E3X-CN21: vinyl-insulated round cable with 2 conductors (Conductor cross section: 0.2 mm<sup>2</sup>, Insulator diameter: 1.1 mm)

E3X-CN12: vinyl-insulated round cable with 1 conductor (Conductor cross section: 0.2 mm<sup>2</sup>, Insulator diameter: 1.1 mm)

#### E3X-CN21-M3J-02 0.3M



# Amplifier

E3NX-FA



E3X-HD11/HD14



### E3X-HD6/HD8/HD14/HD44



E3X-NA amplifiers (manual adjuster) - exemplary drawing for M8 connector version



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### E3X-SD\_ amplifiers - exemplary drawing for pre-wired version





# Precautions

# Fiber Units

### Installation

#### **Tightening Force**

The tightening force applied to the Fiber Unit should be as follows:





Cylindrical model

Fiber Units	Clamping torque
M3/M4 screw	0.78 Nm max.
M6 screw/6-mm dia. column	0.98 Nm max.
1.5-mm dia. column	0.2 Nm max.
2-mm dia./3-mm dia. column	0.29 Nm max.
E32-T12F 5-mm dia. fluororesin model	0.78 Nm max.
E32-D12F 6-mm dia. fluororesin model	
E32-T16	0.49 Nm max.
E32-R21	0.59 Nm max.
E32-M21	0.49 Nm max. for up to 5 mm from front end, 0.78 Nm max. for more than 5 mm from front end
E32-T16P E32-T16PR E32-T24S E32-L24L E32-L25L E32-T16J E32-T16JR	0.29 Nm max.
E32-ET16W E32-ET16WR	0.3 Nm max.

Use a proper-sized wrench.



#### **Cutting Fiber**

- Insert a fiber into the Fiber Cutter and determine the length of the fiber to be
  cut.
- Press down the Fiber Cutter in a single stroke to cut the fiber.
- Cut a thin fiber as follows:



#### Connection

- Do not pull or press the fiber units. The fiber units withstand tensile or compression force of 9.8 N or 29.4 N maximum.
- Do not bend the fiber unit beyond the permissable bending radius given under Ordering Information.
- Do not bend the edge of the fiber units (excluding the E32-T\_R and E32-D\_R).



· Do not apply excess force on the fiber units.



• The fiber head may break due to excessive vibration. A one turn loop may reduce the effect of vibrations:



#### E39-F11 Sleeve Bender

- The bending radius of the stainless steel tube should be as large as possible. The smaller the bending radius becomes, the shorter the sensing distance will be.
- Insert the tip of the stain-1.2-mm dia. max less steel tube to the mm dia. min 1.3 sleeve bender and bend R10mm the stainless steel tube R12.5mm slowly along the curve of R5mm the sleeve bender (refer R7.5mm to the figure). Fiber tip position mark Stainless steel tube 10r Do not bend here



# Precautions

### Heat-resistant fibers

• The fiber connector E39-F10 cannot be used for extension.

#### E32-T14/E32-G14

The presence of a reflective object at the front ends of the lenses may place the unit in an incident state. In this case, apply the supplied black stickers to the front ends of the lenses.



### Supplied slit for E32-T16

When using the supplied slit, peel off the back paper and apply it along the outline of the sensing surface. The slit is recommended in applications where saturation occurs.

#### E32-M21

To prevent mutual interference sufficient distance between the four sensing heads has to be ensured.

#### Adjustment

### E32-G14

Due to the short distance between the sensor heads, two-point teaching (with and without object) is recommended.

### Accessories

#### **Protective Spiral Tubes**

1. Insert a fiber to the protective spiral tube from the head connector side (screwed) of the tube.



2. Push the fiber into the protective spiral tube. The tube should be straight so that the fiber is not twisted when inserted. Then turn the end cap of the spiral tube.



3. Secure the protective spiral tube at a suitable place with the attached nut.



Note: Only 2.2 mm dia. fibers can be connected.

4. Use the attached saddle to secure the end cap of the protective spiral tube. To secure the protective spiral tube at a position other than the end cap, apply tape to the tube so that the portion becomes thicker in diameter.



**E39-F10 Fiber Connector** Fit the connector in the following procedure.



 The fiber units should be as close as possible when they are connected. Sensing distance will be reduced by approximately 25% when fibers are connected.

Example E32-T16 sensing head





# Amplifier Unit

#### Installation

#### Operation after Turning Power ON

The Amplifier Unit is ready to operate within 200 ms after the power supply is turned ON. If the Sensor and load are connected to power supplies separately, be sure to turn ON the power supply to the Sensor first.

### Mounting

Connecting and Disconnecting Connectors

#### **Mounting Connectors**

1. Insert the Master or Slave Connector into the Amplifier Unit until it clicks into place.



Attach the protector seals (provided as accessories) to the sides of master and slave connectors that are not connected.



Note: Attach the seals to the sides with grooves

#### **Removing Connectors**

- 1. Slide the slave Amplifier Unit(s) for which the Connector is to be removed away from the rest of the group.
- After the Amplifier Unit(s) has been separated, press down on the lever on the Connector and remove it. (Do not attempt to remove Connectors without separating them from other Amplifier Units first.)



#### Joining and Removing Amplifier Units

#### Joining Amplifier Units

1. Mount the Amplifier Units one at a time onto the DIN track.



2. Slide the Amplifier Units together, line up the clips, and press the Amplifier Units together until they click into place.



Separating Amplifier Units

Slide Amplifier Units away from each other, and remove from the DIN track one at a time. (Do not attempt to remove Amplifier Units from the DIN track without separating them first.)

- Note: The specifications for ambient temperature will vary according to the number of Amplifier Units used together. For details, refer to Ratings/Characteristics.
  - Always turn OFF the power supply before joining or separating Amplifier Units.

### Mounting the End Plate (PFP-M)

An End Plate should be used if there is a possibility of the Amplifier Unit moving, e.g., due to vibration. If a Mobile Console is going to be mounted, connect the End Plate in the direction shown in the following diagram.



### Mounting the Mobile Console Head

Leave a gap of at least 20 mm between the nearest Amplifier Unit and the Mobile Console head.



#### **Fiber Connection**

The E3X Amplifier Unit has a lock button for easy connection of the Fiber Unit. Connect or disconnect the fibers using the following procedures:

#### 1. Connection

Open the protective cover, insert the fibers according to the fiber insertion marks on the side of the Amplifier Unit, and lower the lock button.







# Precautions

Fibers That Cannot Be Free-Cut (with Sleeves)



#### 2. Disconnecting Fibers

Remove the protective cover and raise the lock button to pull out the fibers.



- Note: To maintain the fiber properties, confirm that the lock is released before removing the fibers.
  - Be sure to lock or unlock the lock button within an ambient temperature range between -10°C and 40°C.

#### **Protective Cover**

Always keep the protective cover in place when using the Amplifier Unit.

Note: For complete precautions and installation instructions refer to individual amplifier datasheets.



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E32-D24R 2M E32-D32 2M	Miniature	12
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		·

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E32-LT11R	Longer distance	14
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